


NOTES:

1. WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
2. WELDS ARE TO BE  $\frac{1}{16}$ " LESS THAN THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE. ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE D1.1. ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS AND FOLLOW THE PROPER WPS POSTED IN WORK AREA.
3. ALL MATERIAL SHALL BE ASTM A36, UNLESS OTHERWISE STATED.

0	ISSUED FOR FABRICATION	S. Boerckel	1/27/2011	T. KOONTZ	B. MADDOX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					

QTY'S BASED ON 2 UNITS									
1	2	409-2956-LFF7EA-621-01	STRAINER FOOT PLATE	1-3/4" THK - A36 STEEL PLATE	1.750 in	6.00 in	6.00 in	BURN- DRILL-TA	
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	THICKNESS	LENGTH	WIDTH	Process	
BILL OF MATERIAL									
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			DIMENSIONS ARE IN INCHES		S. Boerckel				
			TOLERANCES ON		1/27/2011				
			DECIMALS		CHECKED				
			X.X ±0.10		2/3/2011				
			X.XXX ±0.06		QA		TITLE STRAINER FOOT		
			X.XXX ±0.03		B. MADDUX				
			HOLE DIA ±0.03		REVIEWER				
			ANGLES ±0.50°		PROJECT NO				
			SURFACE <u>HFS-SF</u>		409-2956-1				
SQUARENESS ±0.06		CUSTOMER		SIZE		ML:		DWG NO	
DO NOT SCALE DRAWING		JOB NO		EDC - MARGARITA ISLAND		D		409-2956-LFF7EA-0621-1	
						SCALE: 1" = 1"		WEIGHT: 18 lbmass	
								SHEET 1	

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SERVICES.

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SEDALIA, MISSOURI 65301 U.S.A.  
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TITLE	STRAINER FOOT
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LIQUID FUEL FORWARDING SKID - 7EA

SIZE	ML:	DWG NO	REV
D		409-2956-LFF7EA-0621-1	0